

# Manufacturing Process Table

Product name	Nano247
substance name	Chondroitin Sulfate Oligosaccharides
No.	Process
1	raw materials(cartilage)
2	enzyme treatment
3	clarifying filtration
4	ultra filtration
5	heat sterilization
6	subcritical water treatment
7	concentration with ultrafiltration
8	activated carbon treatment
9	spray drying
10	classification
11	metal inspection
12	measurement and packing

This product is manufactured in accordance with the health food raw materials GMP of the Japan Health and Nutrition Food Association.



Nobuyuki Miyamoto  
President  
Marukyou Bio Foods Co.,Ltd.

Fine Chemical Lab., MARUKYOU BIO FOODS Co., Ltd.

2-1-40 Nishimiyanosawa 4-Jo Teine-ku Sapporo Hokkaido , JAPAN

